



AEROMOTIVE
Part # 17108
86-93 Mustang 5.0L Fuel System Kit
INSTALLATION INSTRUCTIONS

CAUTION:

Installation of this product requires detailed knowledge of automotive systems and repair procedures. We recommend that this installation be carried out by a qualified automotive technician.

Installation of this product requires handling of gasoline. Ensure you are working in a well ventilated area with an approved fire extinguisher nearby. Extinguish all open flames, prohibit smoking and eliminate all sources of ignition in the area of the vehicle before proceeding with the installation.

When installing this product, wear eye goggles and other safety apparel as needed to protect yourself from debris and sprayed gasoline.

WARNING!

The fuel system is under pressure. Do not open the fuel system until the pressure has been relieved. Refer to the appropriate vehicle service manual for the procedure and precautions for relieving the fuel system pressure.

Aeromotive system components are not legal for sale or use on emission controlled motor vehicles.

This kit contains the following parts:

- | | |
|--|--|
| 1 ea fuel pump wiring kit | 1 ea p/n 11101 Pump |
| 1 ea 3ft length of 10 ga. Black wire | 1 ea p/n 12304 Filter 100 Micron SS |
| 1 ea 25ft length of 10 ga. Red wire | 1 ea p/n 12301 Filter 10 Micron Paper |
| 1 ea 30 amp circuit breaker | 1 ea p/n 13108 Fuel Pressure Regulator |
| 1 ea 30 amp automotive relay | 1 ea p/n 14101 Ford 5.0L Fuel Rails |
| 2 ea blue female blade connector | 4 ea 1/4" flat washers |
| 2 ea yellow female blade connector | 4 ea 1/4-20 nyloc nuts |
| 5 ea yellow #10 stud ring connector | 4 ea 1/4-20 x 1" carriage bolts |
| 1 ea yellow 3/8" stud ring connector | 12 ea tie-wraps |
| 6 ea tie-wraps | 1 ea AN-06 o-ring |
| 4 ft AN-10 stainless steel braided line | 2 ea AN-08 o-ring |
| 16 ft AN-06 stainless steel braided line | 6 ea AN-10 o-ring |
| 5 ft AN-08 stainless steel braided line | 1 ea p/n 15102 Supply line tee / adapter fitting |
| 2 ea AN-10 90-degree hose end | 1 ea p/n 15103 Supply line adapter fitting |
| 2 ea AN-08 straight hose end | 1 ea p/n 15606 AN-06 cutoff union |
| 2 ea AN-08 90-degree hose end | 2 ea p/n 15607 AN-08 cutoff union |
| 1 ea AN-06 straight hose end | 3 ea p/n 15608 AN-10 cutoff union |
| 1 ea AN-06 90-degree hose end | 1 ea p/n 15609 AN-10 cutoff to AN-06 union |

Warning – The included Aeromotive fuel pump is not compatible with alcohol based fuels or fuel additives!

This kit assumes you have a sumped fuel tank or fuel cell with accommodations for an AN-10 Supply line and an AN-06 return line. Fuel tank pickups will not work properly with Aeromotive fuel systems and will be detrimental to your fuel systems life. If your fuel tank is not sumped, we recommend purchasing Aeromotive p/n 18601, sumped fuel tank or having your fuel tank sumped by a qualified professional.

The following steps are typical of most installations:

Section 1 - Fuel Pump Installation

Section 2 – Fuel Rail Installation

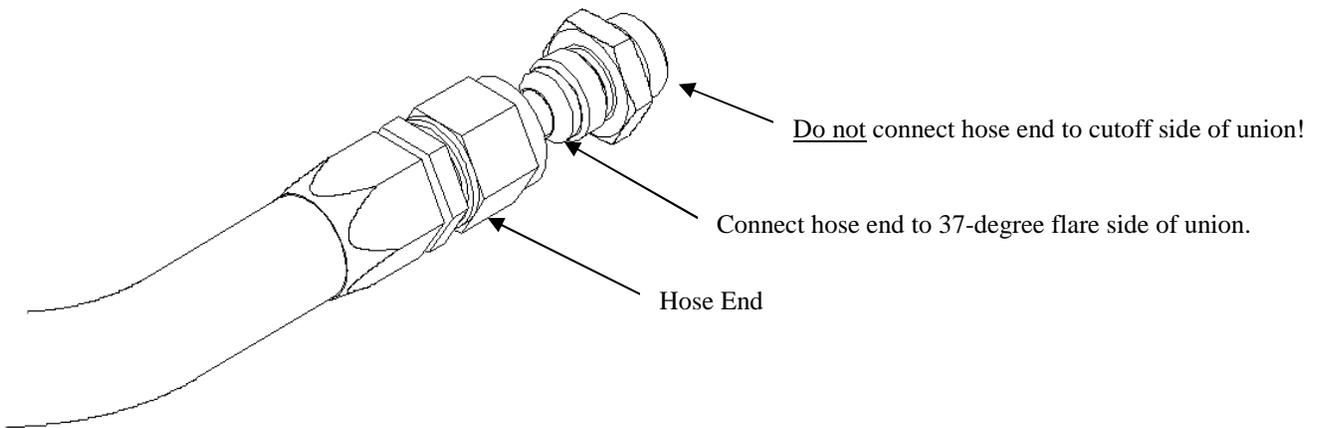
Section 3 – Fuel Line Hose End Installation

Section 4 – Electrical Installation

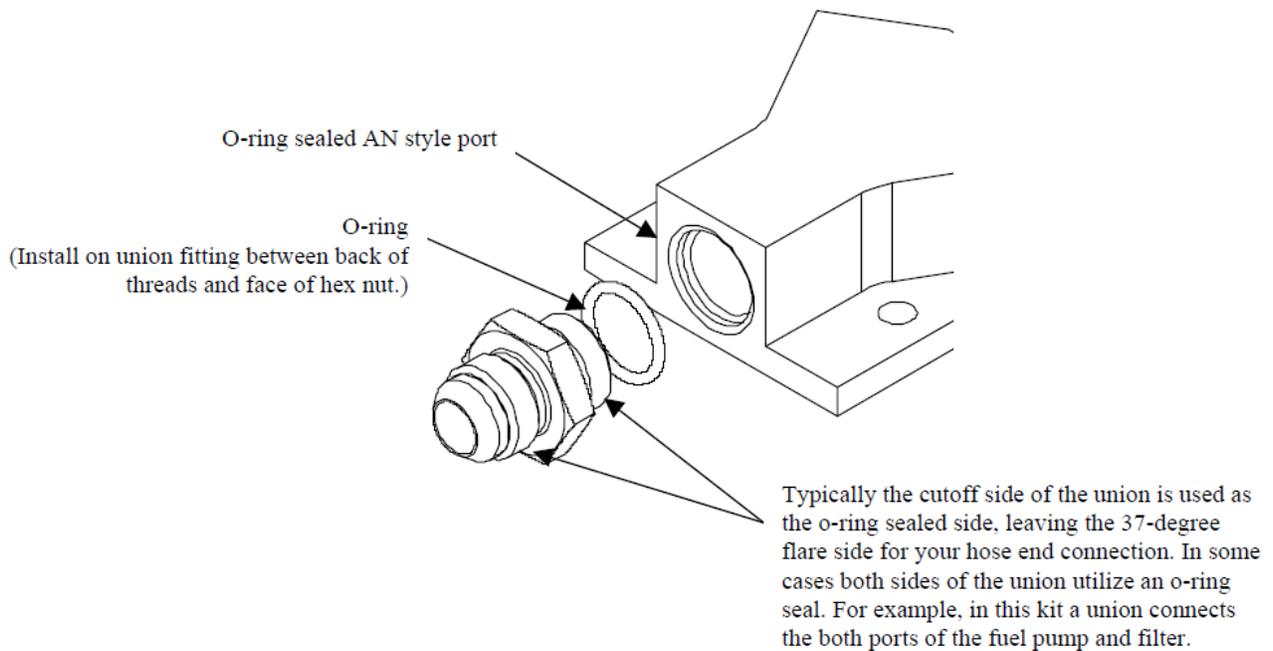
Section 5 – Final Checks and System Start-up

Fuel Pump Template

Typical hose end to fitting connection:



Typical o-ring sealed port connection:



Section 1 - Fuel Pump Installation:

- 1-1. Once the engine has been allowed to cool, disconnect the negative battery cable and relieve the fuel system pressure.
- 1-2. Raise the vehicle and support it with jack stands.
- 1-3. Referring to the appropriate vehicle service manual for instructions, drain, disconnect any electrical and fuel component connections.
- 1-4. In the kit find two AN-10 cutoff union fittings and four of the AN-10 o-rings. Install each of the four o-rings on each end of the two AN-10 cutoff union fittings.
- 1-5. Install each of the two AN-10 cutoff fittings into each end of the provided Aeromotive fuel pump, Aeromotive p/n 11101.
- 1-6. Noting the appropriate flow directions, install the provided fuel filter, Aeromotive p/n 12301, on the fuel pump outlet and the other fuel filter, Aeromotive p/n 12304, on the fuel pump inlet. See figure 1-1.



Figure 1-1

- 1-7. Install one of the supplied AN-10 o-rings on the cutoff side of the AN-10 cutoff union fitting, if not already installed, and install on the inlet side of the pump / filter assembly as shown in figure 1-1.
- 1-8. Install one of the supplied AN-10 o-rings on the AN-10 cutoff side of the AN-10 cutoff to AN-06 reducer union fitting, if not already installed, and install on the outlet side of the pump / filter assembly as shown in figure 1-2
- 1-9. Position the fuel pump / filter assembly from above on the opposite end of the plastic fuel tank shield as the sump cutout or an appropriate mounting location. Center the pump / filter assembly in all directions on the flat shown in figure 1-3. Using the fuel pump as a guide or using the pump mounting template, mark the four pump mounting holes. Insure there are no obstructions behind the mounting surface and drill four 1/4" mounting holes.
- 1-10. If you are using the plastic fuel tank shield for mounting your fuel pump, the fuel pump should be installed such that when the plastic fuel tank shield is installed the fuel pump outlet is on the driver side of the vehicle. Secure the fuel pump to the plastic fuel tank shield by installing each of the four 1/4" carriage bolts from the inside of the fuel tank shield, through the fuel tank shield and through the fuel pump mounting holes. Install each of the four provided flat washers and nuts on the bolts and tighten. The plastic fuel tank shield now should look similar to the one shown in figure 1-2.

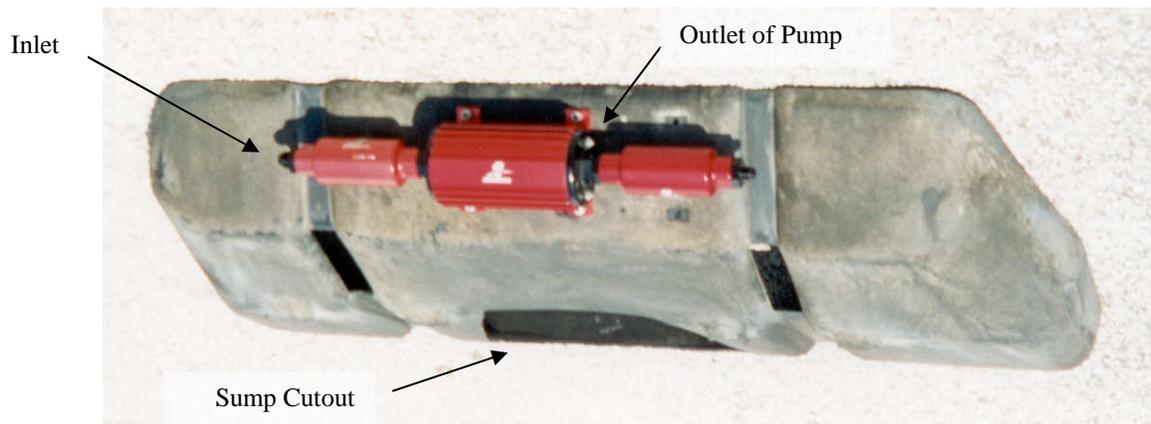


Figure 1-2

- 1-11. If you are using the plastic fuel tank shield for mounting your fuel pump, inspect the inside of the plastic fuel tank shield for any sharp edges that could puncture the fuel tank. If any sharp edges are found, correct before proceeding.
- 1-12. If you are using the plastic fuel tank shield for mounting your fuel pump, position the plastic fuel tank shield on the fuel tank as shown in figure 1-3.



Figure 1-3

- 1-13. Using the two supplied 90-degree AN-10 hose ends as a guide, measure the length of AN-10 steel braided line needed to connect the fuel tank sump or fuel cell outlet to the fuel pump / filter assembly inlet.
- 1-14. Cut and assemble the steel braided hose and hose ends as shown in Section 3.
- 1-15. Using the above steel braided hose assembly, connect one end to the outlet of the fuel tank sump and the other end to the fuel pump / filter assembly inlet and tighten. See figure 1-4.

Note: It is recommended that a fuel shut off valve be installed between the fuel tank outlet and the fuel pump / filter assembly inlet, these valves are available from most popular racing fitting manufactures; Aeroquip, Earl's, Goodridge, Russell, etc.



Figure 1-4

- 1-16. If you are using the plastic fuel tank shield for mounting your fuel pump, using any type of household tape, secure the plastic fuel tank shield to the Aeromotive fuel tank along each of the fuel tank strap indentations.
 - 1-17. If you are using the plastic fuel tank shield for mounting your fuel pump, carefully flip the fuel tank / plastic fuel tank shield assembly over.
 - 1-18. In vehicles engine compartment, the supplied fuel pressure regulator will be mounted on the right (passenger side) fuel rail nearest the fire wall.
 - 1-19. Starting from the regulator mounting location in the engine compartment, plan a route to run an AN-06 return line back to the fuel tank or fuel cell AN-06 return port and measure the required length. Cut the return line to the determined length and install the supplied AN-06 hose ends, as detailed in Section 3.
- Note: Be sure to route all fuel lines clear of any moving suspension or drivetrain components and any exhaust components! Protect fuel lines from abrasion and road obstructions or debris.**
- 1-20. Thread the straight hose end side of the AN-06 return line onto the AN-06 fitting on the return pickup, located on top of the Aeromotive fuel tank, and tighten.
 - 1-21. Using the supplied tie-wraps secure the return line to the vehicle in the route you have chosen, ensuring that all lines are routed clear of any suspension, drivetrain, and exhaust components.
 - 1-22. Make any line or electrical adjustments necessary to clear the vehicles exhaust, suspension, and drivetrain components.
 - 1-23. Under the car just in front of the fuel tank, locate the OEM supply line quick-disconnect coupler. This is the same quick-disconnect coupler that you disconnected to remove the OEM fuel supply line from the OEM fuel tank. Locate the supplied adapter fitting that adapts the quick-disconnect fitting to an AN-06 fitting. Apply a light oil to the surface of the supplied adapter fitting and install, this will allow you to connect an AN-06 supply line to the OEM fuel line.
 - 1-24. Using the two remaining supplied AN-06 hose ends as a guide, measure the length of line needed to connect the outlet of the pump / filter assembly to the adapter fitting that you just installed into the OEM supply line. Figure 1-5 shows a typical installation.



Figure 1-5

- 1-25. Using the remaining AN-06 steel braided hose, cut and assemble the steel braided hose and hose ends as shown in Section 2.
- 1-26. Thread the straight side of the AN-06 supply line that you have just created onto the above adapter fitting and tighten. Thread the 90-degree side of the AN-06 supply line on the AN-06 fitting that you installed earlier on the pump / filter assembly outlet. Ensure that all lines are routed clear of any suspension, drivetrain, and exhaust components.

Section 2 – Fuel Rail Installation

Note: Please note, due to the wide range of applications and varying OEM and after market component tolerances it has been found in a few isolated cases it is necessary to install a 3/8" thick spacer between the upper and lower intake manifolds. This will allow you to gain clearance between the top of the fuel rails and the bottom of the upper intake manifold. These spacers are readily available from your local speed shop or mail order warehouse.

- 2-1. Remove the air intake ducting from the throttle body and position it out of the way.
- 2-2. Note the location of and remove any vacuum lines connected to the upper intake manifold and position them out of the way.
- 2-3. Remove the throttle cable from the throttle body; referring to the appropriate vehicle service manual for the procedure for doing so.
- 2-4. Unplug the TPS sensor, which is typically located on top of the throttle body.
- 2-5. Remove the nameplate on the top of the upper intake manifold by removing 4 screws.
- 2-6. Remove the upper intake manifold bolts (Typically there are 6 of them).
- 2-7. Gently remove the upper intake from the engine. Place clean shop towels into or tape up the lower intake ports to prevent any material from entering the intake.
- 2-8. Carefully clean the old gasket material from both manifolds, while preventing any debris from entering the intake manifold ports.
- 2-9. Check for any dirt or debris around the fuel injectors. If any is evident, wash it off with some solvent parts cleaner or wipe it off with a clean shop towel.
- 2-10. Disconnect the electrical connector at each injector, making note of the location of each.
- 2-11. Disconnect both the supply and return fuel lines from the OEM fuel rails. These lines are attached by a special quick disconnect fitting which requires a special tool for removal. Place clean shop towels around the open fuel lines to catch any gasoline that may drip out and to prevent any dirt from entering the fuel lines.
- 2-12. Remove the vacuum line from the fuel pressure regulator.
- 2-13. Remove the bolts that attach the fuel rail to the lower intake (Typically there are 4 of them).
- 2-14. Place clean shop towels around the injectors to catch any gasoline that may be spilled during their removal. Remove the injectors from the manifold by gently pulling upward on the fuel rail / injector assembly. Keep all injectors connected to the fuel rails. If an injector does pull out of the fuel rail, it may spill a large amount of fuel.
- 2-15. Carefully remove the fuel injectors from the fuel rail.
- 2-16. Remove the old o-rings from the fuel injectors, inspect the injectors for any dirt or debris and clean if needed.
- 2-17. Coat the new fuel injector o-rings with a light oil to ease installation.
- 2-18. Carefully install the new fuel injector o-rings on the injectors.
- 2-19. Place a thin coat of light oil or petroleum jelly in the fuel rail fuel injector bores and in the lower intake manifold injector bores to help prevent cutting the o-rings during installation.
- 2-20. Carefully place the fuel injectors in the fuel rails. Position the electrical connector on each fuel injector to the opposite side of the fuel rail as the mounting bracket.

- 2-21. Install the fuel rail that has AN-08 port plugs in both one of the ends and the center of the bottom on the driver side, with the port plug facing the front of the vehicle. This kit comes with 2 aluminum spacers which get installed between the lower intake manifold and the fuel rail brackets. After insuring that the injectors are properly seated in the intake manifold injector bores, install the driver side fuel rail mounting bolts, insuring that the fuel rail spacers are captured between the fuel rail bracket and the lower intake manifold. In some instances you will need to shim the fuel rail out further to gain clearance between it and the distributor, this can be accomplished by using 1/4" flat washers.
- 2-22. Take the remaining passenger side fuel rail and install the fuel rail regulator on the end of the fuel rail, such that the regulator is toward the rear of the engine. The fuel rail regulator will rotate independent of the fuel rail for proper alignment of the regulator bypass fitting. In most applications the bypass port located on the side of the regulator should face in the upward direction. As always it is important to place a small amount of light oil on the o-rings to ease their installation.
- 2-23. Install the passenger side fuel rail, being careful not to cut any of the o-rings during installation (This fuel rail does not require any spacers between the fuel rail bracket and the lower intake).
- 2-24. Install the supplied AN-06 o-ring on the cutoff side of the AN-06 cutoff union, if not already installed. Install this fitting in the supplied fuel pressure regulator, insuring that the cutoff side of the union is threaded into the regulator.
- 2-25. Thread the 90-degree AN-06 hose end from the return line on the regulator and tighten.
- 2-26. A typical application looks similar to figure 2-1.



Figure 2-1

- 2-27. The fuel supply lines need to be installed next. First install two AN-08 o-rings on the cutoff side of two AN-08 cutoff unions, if not already installed. Install the one AN-08 union fitting in the rear of the driver side fuel rail and the other AN-08 union fitting in the front of the passenger side fuel rail. Insure that these fittings get installed with the cutoff side threaded into the fuel rails.
- 2-28. Inspect the OEM fuel supply line o-rings and replace if necessary. Place a light coat of oil on the fuel supply line o-rings and the supply line adapter fitting to ease installation. Connect the AN-08 tee adapter fitting to the OEM fuel supply line.
- 2-29. Measure the required fuel line lengths needed and make up the two required AN-08 fuel supply hoses (See section 3). A typical configuration is pictured in figure 2-2.



Figure 2-2

2-30. Reassemble the vehicle using the reverse of the foregoing removal procedure.

2-31. Remove the 1/8 NPT pipe plug from the fuel supply adapter tee fitting and attach a suitable fuel pressure gauge (not supplied).

Section 3 - Fuel Line Hose End Installation:

CAUTION:

When assembling this product, wear eye goggles and other safety apparel as needed to protect yourself from debris and sharp edges.

3-1. Wrap hose with masking tape at desired cutoff length. Cut hose through masking tape squarely to desired length using a cut-off machine or a fine tooth hacksaw. Remove the masking tape.

3-2. Unthread the hose socket from the rest of the hose end fitting.



3-3. Insert hose in the socket with a twisting and pushing motion until the hose is fully seated in the socket.



3-4. Using a grease pencil, marker or tape, mark the location of the hose in relation to the hose socket that you just installed.

3-5. Using a light oil, lubricate the inside of the hose and hose end mating parts.

3-6. Carefully thread the hose end onto the hose socket, making sure that the hose does not push out of socket, by observing the mark you placed on the hose in step 3-4.



3-7. Using a properly sized wrench, complete threading the two components together (The maximum allowable gap between the two fitting components is .030 inches).



3-8. Inspect the hose for push out by comparing the mark you made on the hose in step D to the hose end socket location.

3-9. Clean all debris from exterior and interior of hose.

3-10. All lines should be tested to twice their operation pressure prior to use.

Section 4 - Electrical Installation:

- 4-1. Find a suitable place to mount the supplied relay, the relay is typically mounted by the OEM fuel pump wiring connector (***Never mount the relay inside of the fuel tank or next to fuel tank vents!***). Insure the relay and any associated parts are clear of the exhaust, any moving suspension or drivetrain components and any possible road obstructions or debris.
- 4-2. Attach the OEM fuel pump wires (These typically are the red and black wires from the OEM wiring harness going to the fuel tank) to relay terminals 85 and 86 using two of the supplied blue female blade connectors (See Figure 4-1 Below).
- Note: Be sure to route all electrical wires clear of any moving suspension or drivetrain components, and any exhaust components! Protect wires from abrasion and road obstructions or debris.**
- 4-3. Find a suitable location for mounting the supplied circuit breaker. For optimal circuit protection, the circuit breaker needs to be mounted as close to the battery as possible.
- 4-4. Connect terminal number 30 on the relay to the circuit breaker by using the supplied red 10 ga. wire, one of the yellow female blade connectors on the relay end of the wire and one of the yellow #10 ring connectors on the circuit breaker side of the wire.
- Note: Be sure to route all electrical wires clear of any moving suspension or drivetrain components and any exhaust components! Protect wires from abrasion and road obstructions or debris.**
- 4-5. Connect terminal number 87 on the relay to the positive terminal on the fuel pump. This is accomplished by using the supplied red 10 ga wire, one of the yellow female blade connectors on the relay side of the wire and one of the yellow #10 ring connectors (or appropriate connector for the installation) on the fuel pump side of the wire.
- 4-6. Connect the negative terminal on the fuel pump to a clean chassis ground using the supplied black 10 ga wire and two yellow #10 ring connectors.
- 4-7. Connect 12VDC to the circuit breaker using the supplied red wire and one of the yellow #10 ring connectors and the supplied yellow 3/8" ring connector.
- 4-8. Ensure that electrical components and wires are connected properly (See Figure 4-1) and are clear of any moving suspension or drivetrain components and any exhaust components! Protect wires from abrasion and road obstructions or debris.

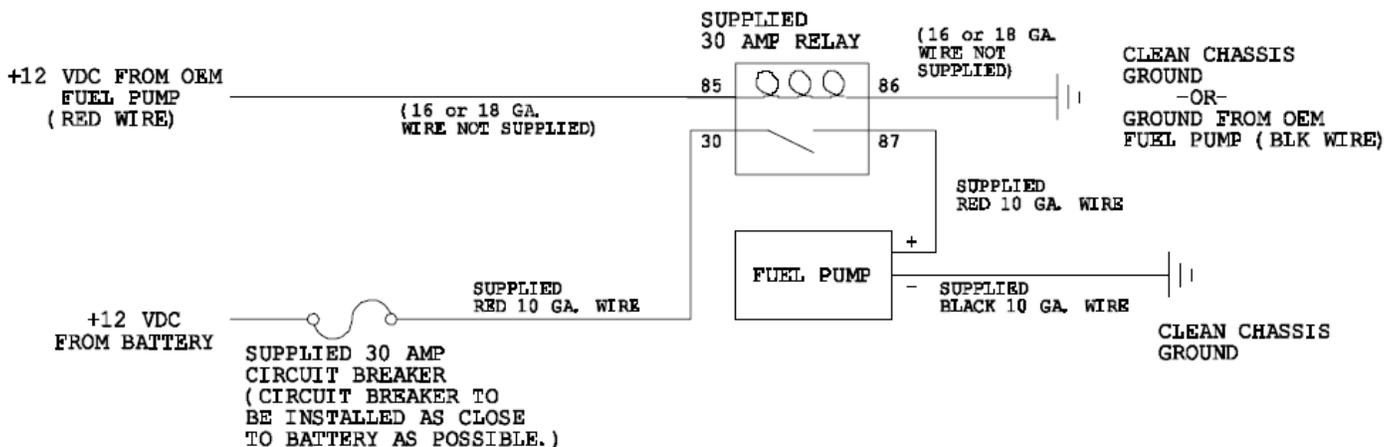


Figure 4-1

Section 5 – Final Checks and System Start-up

5-1. **Ensure that any spilled gasoline and any gasoline soaked shop towels are cleaned up and removed from the vicinity of the vehicle!**

5-2. Carefully lower the car onto the ground.

5-3. Fill the fuel tank with gasoline and check for any leaks in the system, if any leaks are found repair immediately.

CAUTION: While performing the following steps, if any fuel leaks are detected, immediately turn the ignition of OFF, remove any spilled fuel and repair the leak(s) before proceeding!

5-4. Reconnect the battery and turn the ignition to the ON position **WITHOUT** starting the car. After several seconds, check the fuel pressure. If there is no fuel pressure, turn the ignition key to the OFF position, wait one minute, return the ignition to the ON position, and recheck the fuel pressure. Repeat this ignition OFF and ON procedure until the fuel pressure gauge registers fuel pressure.

5-5. With the fuel pressure gauge registering fuel system pressure, check for fuel leaks throughout the entire fuel system! If any fuel leaks are found, turn the ignition key to the OFF position, remove any spilled fuel and repair the leak before proceeding!

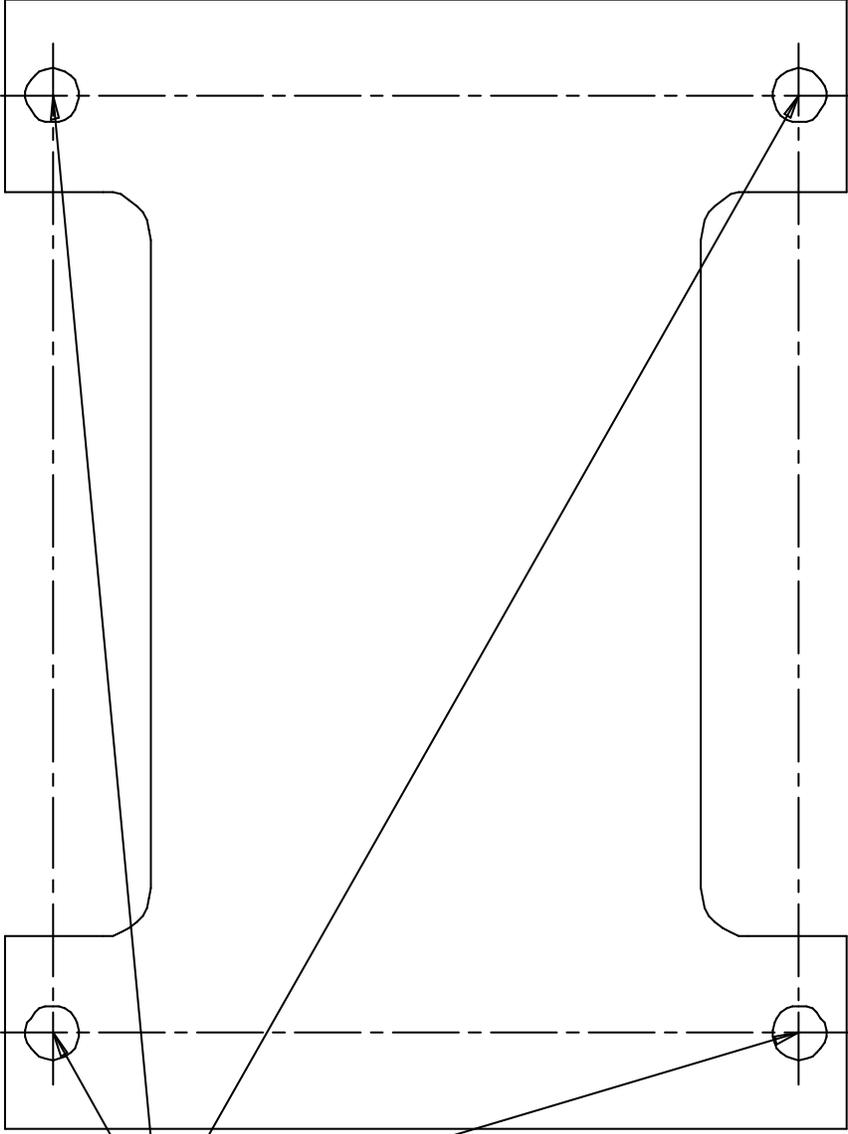
5-6. Once the fuel pressure gauge registers fuel system pressure and there are no fuel leaks, start the engine and adjust the regulator to the desired fuel pressure. Turning the adjustment screw clockwise will increase fuel pressure. OEM regulators are typically set at approximately 43 psi, without the vacuum line attached. The fuel pressure adjustment range for this regulator is 35-80 psi.

Due to the confined nature of modern OEM vehicles Aeromotive realizes that the fuel pressure regulator may be inconvenient to adjust in some applications. We feel that this small inconvenience is worth it in providing you with an optimal fuel system.

5-7. Once the desired fuel pressure is achieved, tighten the regulator adjustment jam nut and attach the vacuum line.

5-8. Turn off the engine and allow it to cool. If you do not want to keep the fuel pressure gauge on the vehicle, relieve the fuel system pressure as instructed in the appropriate vehicle service manual. Remove the fuel pressure gauge and reinstall the 1/8 NPT pipe plug into the supply line adapter tee fitting gauge port, using thread sealant.

5-9. Test drive the car to insure proper operation and re-check the fuel system for leaks. If any leaks are found, immediately discontinue use of the vehicle and repair the leak(s)!



**DRILL 4 HOLES TO
ACCEPT 1/4" BOLTS**



WARNING: This product can expose you to chemicals, including chromium, which is known to the State of California to cause cancer or birth defects or other reproductive harm. For more information, visit: www.p65Warnings.ca.gov

AEROMOTIVE, INC. LIMITED WARRANTY

This Aeromotive Product, with proof of purchase dated on or after January 1, 2003, is warranted to be free from defects in materials and workmanship for a period of one year from the original date of purchase. No warranty claim will be valid without authentic, dated proof of purchase.

This warranty is to the original retail purchaser and none other and is available directly from Aeromotive and not through any point of distribution or purchase.

If a defect is suspected, the retail purchaser must contact Aeromotive directly to discuss the problem, possible solutions and obtain a Return Goods Authorization (RGA), if deemed necessary by the company. Please call 913-647-7300 and dial option 3 for the technical service dept. All returns must be shipped freight pre-paid to the company and with valid RGA before they will be processed.

Aeromotive will examine any product returned with the proper authorization to determine if the failure resulted from a defect or from abuse, improper installation, misapplication or alteration. Aeromotive will then, at it's sole discretion, return, repair or replace the product.

If any Aeromotive product is determined defective, buyer's exclusive remedy is limited in value to the sale price of the good. In no event shall Aeromotive be liable for incidental or consequential damages.

Aeromotive expressly retains the right to make changes and improvements in any product it manufactures and sells at any time. These changes and improvements may be made without notice at any time and without any obligation to change the catalogs or printed materials.

Aeromotive expressly retains the right to discontinue at any time and without notice any Aeromotive product that it manufactures or sells.

This warranty is limited and expressly limits any implied warranty to one year from the date of the original retail purchase on all Aeromotive products.

No person, party or corporate entity other than Aeromotive shall have the right to: determine whether or not this Limited Warranty is applicable to any Aeromotive product, authorize any action whatsoever under the terms and conditions of this Limited Warranty, assume any obligation or liability of any nature whatsoever on behalf of Aeromotive under the terms and conditions of this Limited Warranty.

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